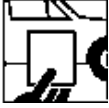


SOLL PLAST
Plastic Putty

PRODUCT DESCRIPTION

SOLL PLAST is a flexible body filler and putty which is perfectly suitable for overcoatable plastic parts and which enables the shaping of contours. Very good adhesion on steel, aluminium, GRP and wood, high flexibility, short drying time and easy to sand.

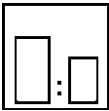
COLOR



Dark grey (approx. RAL 7024)

MIXING RATIO

BY WEIGHT



PRODUCT

Putty
Hardener P

PARTS

100
2

POT LIFE



4 – 5 min with Hardener P at 20 °C

DRYING TIME



OBJECT TEMPERATURE

20 °C
60 °C
IR (distance approx. 80 cm and max. 80 °C)

SANDABLE

20 - 30 min
10 - 15 min
4 – 5 min

STORAGE

Shelf life: 12 month

VOC REGULATION

EU limit value for this product (category B/b): 250 g/l. This product contains max. 25 g/l of VOC.

PROCESSING CONDITIONS

From +10° C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler does not cure anymore at a temperature of below + 10°C.

PROCESSING INSTRUCTIONS

Degrease surface thoroughly with SOLL Silicon Remover. Sand carefully with superfine soft sanding pad using SOLL Silicon Remover. Clean again with SOLL Silicon Remover. Allow parts to dry completely. ATTENTION: Separating substances must be removed completely! After the aforesaid preparation we recommend to do a wetting test with water. If the water rolls off quickly, repeat the pre-treatment. Remove not cured old paintwork and priming coats. Do not apply on thermoplastic or acid products (Reaktionsprimer). Mix well the body filler material with the hardener. Do not use more than 3% of Hardener P! Under - or overdosage of hardener may cause spotting in the finishing paint layer. Clean and degrease the whole surface to be painted with SOLL Silicon Remover before every operation. Dry sand damaged areas with sanding paper P80/150. After drying, use sanding paper P150/240 for dry sanding. Sand the entire surface with dry sand paper P240/360 to a matt finish before applying filler. Do not overcoat without having isolated the surface with 1K or 2K filler. Always dry sand body filler.

NOTICE

Do not handle until the Material Safety Data Sheets have been read and understood. Regulations require that all employees be trained on Material Safety Data Sheets for all chemicals with which they come in contact.